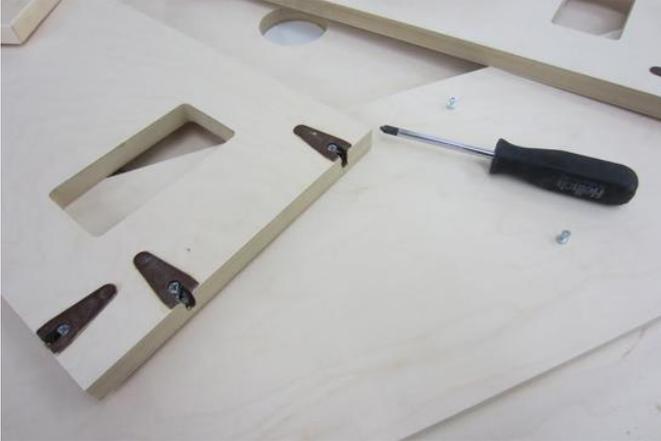


Console Assembly Instructions

HINT: Before inserting the cams, take eleven (11) of them and remove the flange in the slot with a box knife. The cams are designed so that they slide on to the posts, and are difficult to press straight in. There are 11 cams that must be pressed on straight down. Seven (7) of the modified cams go into the top of the sides (3 on each side) and one at the top of the crosspiece (see Steps One and Two). The other four go at the top of the 2 sides of the shoe box (see Steps Three and Four). If you do this, assembly is much easier and faster.

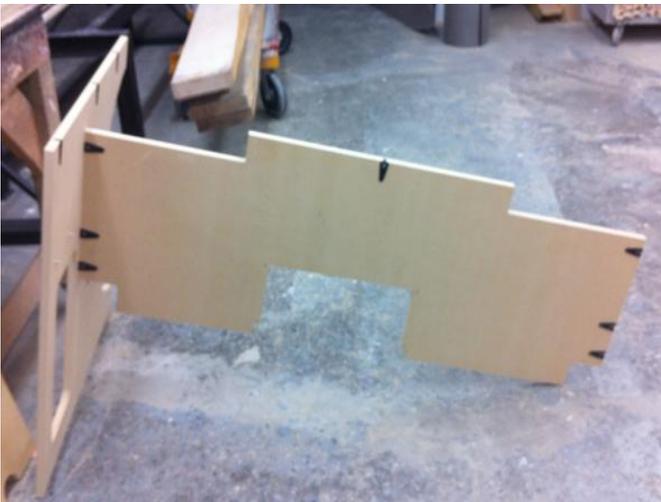


Install the cams into the holes.
Use a rubber mallet to tap them in if necessary.
Tighten the posts into the holes.

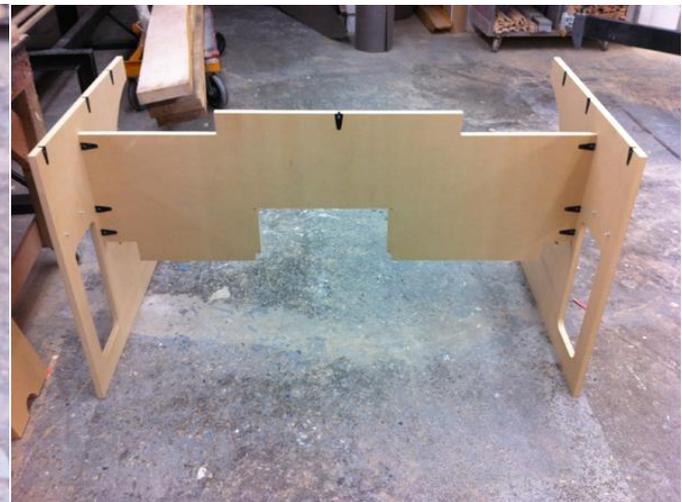


Slide the Cam over the post, then twist.
The cams are made to slide over the post from the edge. (See exceptions in Steps 5 and 10.)

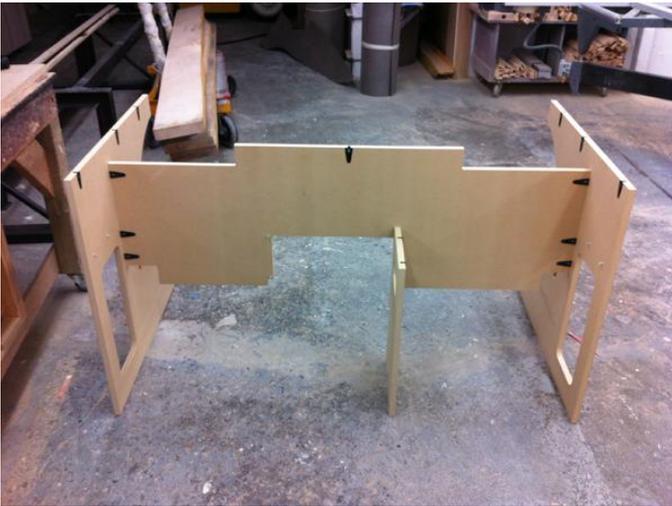
Beginning assembly:



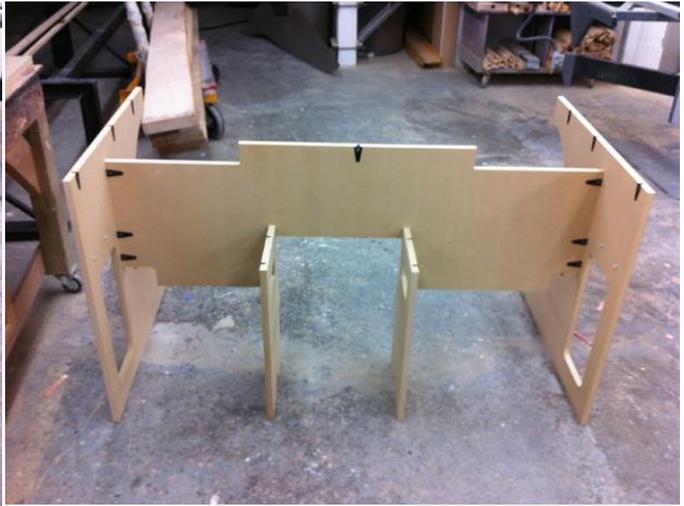
Step One - Cams on top are modified.



Step Two - Cams on top are modified (7).



Step Three - Cams on top of shoe box are modified.



Step Four - Cams on top of shoe box are modified.



Step Five - Back of console



Step Six - Front of console



Step Seven - Insert pegs



Step Eight - Mount toe studs first before assembly.



Step Nine - Complete other side



Step Ten - Top will easily lay into place if you modified the appropriate cams.